## PATENT COOPERATION TREATY

### PCT

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# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY PCT

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

03/0043WO1 International application No.	FOR FURTHER ACTION	See Form PCT/IPEA/416
PCT/US2004/023028	International filing date (day/month/year) 25.06.2004	Priority date (day/month/year)
International Patent Classification (IPC) or n		26.06.2003
C07C51/48, C07C59/01, C07C57/0/	A classification and IPC	
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Applicant		
CARGILL, INCORPORATED et al.	•	
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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/US2004/023028

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_	Box No. I	Basis of the report
1	. With regard filed, unles	d to the <b>language</b> , this report is based on the international application in the language in which it was
•	☐ inte	eport is based on translations from the original language into the following language, is the language of a translation furnished for the purposes of:  rnational search (under Rules 12.3 and 23.1(b))  blication of the international application (under Rule 12.4)  rnational preliminary examination (under Rules 55.2 and/or 55.3)
2.	2. With regard to the elements* of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):	
	Description	, Pages
	1-17	as originally filed
	Claims, Nun	nbers ,
	1-17	as originally filed
	□ a seque	ence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing
3.	☐ the d	endments have resulted in the cancellation of: description, pages claims, Nos.
	☐ the s	drawings, sheets/figs sequence listing <i>(specify)</i> : table(s) related to sequence listing <i>(specify)</i> :
4.	Supplement	oort has been established as if (some of) the amendments annexed to this report and listed below made, since they have been considered to go beyond the disclosure as filed, as indicated in the above (Rule 70.2(c)).
	☐ the d	description, pages claims, Nos. drawings, sheets/ligs
	⊔ the s □ any t	sequence listing (specify): sable(s) related to sequence listing (specify):
		m 4 applies, some or all of these sheets may be marked "superseded."

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/US2004/023028

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

1-17

No: Claims

Inventive step (IS)

Yes: Claims

Claims

1-17

Industrial applicability (IA)

Yes: Claims

No:

1-17

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

#### Box No. VI Certain documents cited

1. Certain published documents (Rule 70.10) and/or

2. Non-written disclosures (Rule 70.9)

see separate sheet

#### Re Item I

#### Basis of the report

The documents mentioned herein are numbered in accordance with the order they appear in the International Search Report.

#### Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The present application appears to validly enjoy priority rights from the filing date of the priority document. The documents indicated in the international search report as E (see Item VI, certain documents cited) could be relevant to assess whether the present claims satisfy the criteria set forth in Article 33(2) PCT in the regional/national phases.

It should be noted that D1 claims the same priority date than the present application, but belongs to the same applicant. In some regional/national phases, a double-patenting is not allowed. However, D1 solely relates to the extraction with the presently disclaimed EtOAc.

D3 relates to the recovery of 3HP by distillation with dodecanol.

D2 relates to the recovery of AA from an aquous phase by extraction with an organic solvent, 3HP not being mentioned in D2.

Novelty (Art.33(2)PCT) of the present claims 1-17 is thus formally given.

In the light of the applicant's submissions in response to the opinion of the ISA, the following must be considered for lack of inventive step (Art.33(3)PCT):

The present application seems to be concerned with the separation of 3-hydroxypropionic acid (3HP) from acrylic acid (AA). However, this is not reflected in the present claims 8-13 which relate to a mixture containing AA with or without 3HP and along with any other possible compounds.

If the technical problem underlying the present claims 8-13 is to be understood as providing a method for obtaining pure AA, it is not credible that a suitable separation can be achieved by the claimed process with <u>any</u> of such mixtures, especially in the presence of compounds being more water soluble than AA.

If the technical problem relates to the separation of a part of AA from less water soluble compounds, the extraction with water is obvious. Further, the removal - e.g. by distillation - of the organic solvent for displacing the compound to be extracted into water is a routine measure for the skilled artisan, especially when the said compound has a non-negligible solubility in the said organic solvent. Furthermore, it is well known in the art to extract acids from an organic phase with water by further adding a base because the acid salts are more water soluble. Such an addition of base is not excluded from the present claims 8-13.

AA and 3HP have respectively the known partition coefficients of 0.35 and -0.89 (given as logP octanol/water, as found in customary handbooks). Therefore, 3HP is known to be about 17 times more water-soluble than AA. The skilled artisan facing the problem to separate both acids present in a single aqueous solution would contemplate extracting the less water soluble i.e. AA with an organic solvent. The use of a low-boiling extractant is obvious for reasons of ease of recovery of AA, either as solid or as an aqueous solution. The subject-matter of the present claims 1-7 is thus obvious.

The subject-matter of the present claims 14-17 consists of the successive use of the step according to the present claims 1-7 followed by the step according to the present claims 8-13. Both steps being obvious and the present claims 14-17 relating to a juxtaposition rather than to a combination thereof, the subject-matter of the said claims 14-17 is obvious.

# Re Item VI Certain documents cited

### Certain published documents

Application No Patent No

Publication date (day/month/year)

Filing date (day/month/year)

Priority date (valid claim) (day/month/year)

WO 2005/003074

13.01.2005

25.06.2004

26.06.2003

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

PCT/US2004/023028

WO 2004/076398

10.09.2004

24.02.2004

24.02.2003